

# THERMAL CONDUCTIVITY EFFECTIVE TENSOR OF COMPOSITE MATERIALS DETERMINATION OF THE REPRESENTATIVE VOLUME ELEMENT (RVE)



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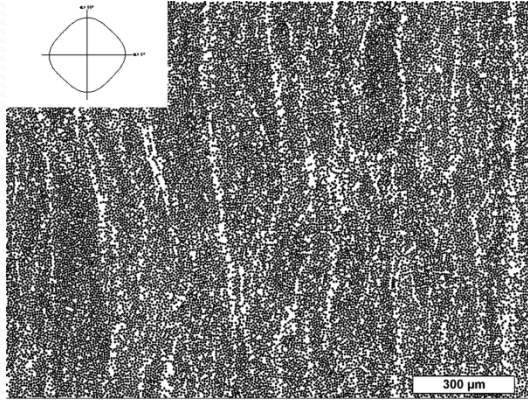
*(3) Airbus, Toulouse*

# Outline

- **INTRODUCTION**
- **PROBLEM STATEMENT FOR A PERIODIC MEDIUM**
- **NUMERICAL RESULTS - PERIODIC MEDIUM**
- **NON PERIODIC MEDIUM: DETERMINATION OF THE RVE SIZE**
- **CONCLUSIONS**

# 1. INTRODUCTION

- Composite : heterogeneous material, structures at different scales

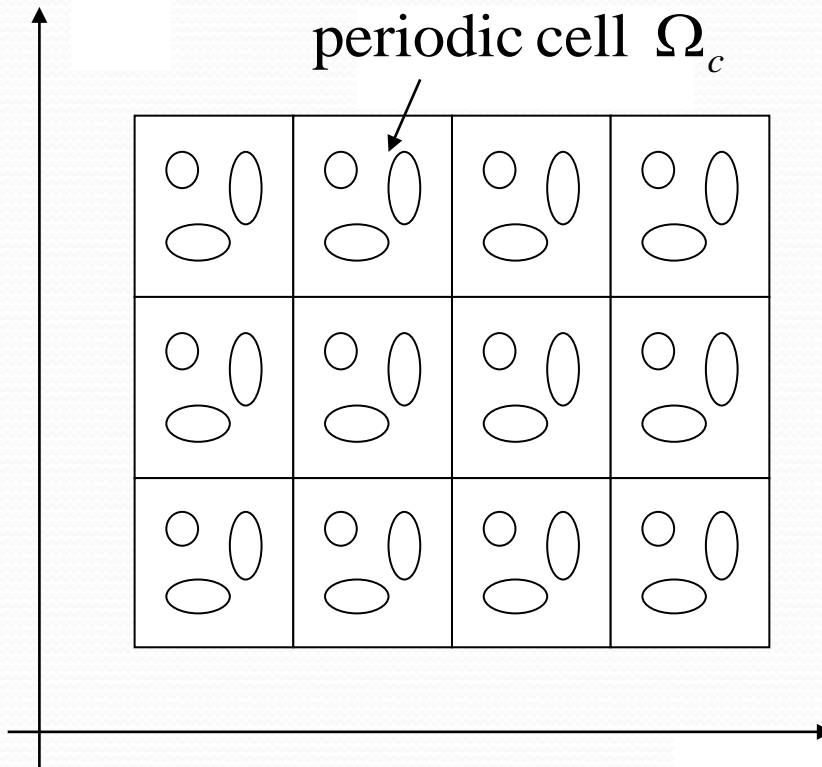


UD laminate  
AS4/8552 (carbon fibres / epoxy  
matrix) prepreg (supplier: Hexcel  
Composite®).

- To compute temperature fields : need of **effective thermal properties**
- Interests in aeronautics :
  - system integration,
  - temperature cartography,
  - change of mechanical properties
- How to get these effective properties ?
  - experiments
  - numerical calculations, e.g. using **homogenization** theories



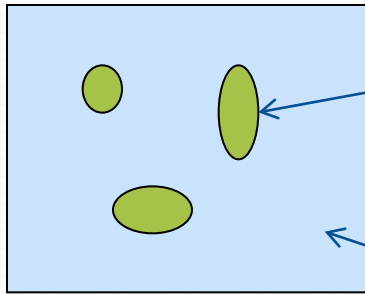
## Periodic homogenization approach



$$\Omega_c \equiv R.V.E.$$

Example of 2-D periodic  
composite medium

## 2. PROBLEM STATEMENT FOR A PERIODIC MEDIUM



$$\Omega_c = \Omega_m \cup \Omega_f$$

### Definitions :

$\Gamma_{m-f}$  = interface

$$k(z) = \begin{cases} k_m, & \text{in } \Omega_m \\ k_f, & \text{in } \Omega_f \end{cases}, z \in \Omega$$

The periodic cell is assumed to be composed of

- a continuous phase, the **polymer matrix** ( $m$ ),
- a dispersed phase, the **fibres** ( $f$ )

- Each phase is isotropic with constant thermal conductivity,

$$\tau_f = \left| \frac{\Omega_f}{\Omega_c} \right| < 1$$

- The volume fraction of the dispersed phase.

## Steady-state Heat conduction equation and interface conditions

$$\text{div}_z (k_m \nabla_z u_m(z)) = 0, \text{ in } \Omega_m$$

$$\text{div}_z (k_f \nabla_z u_f(z)) = 0, \text{ in } \Omega_f$$

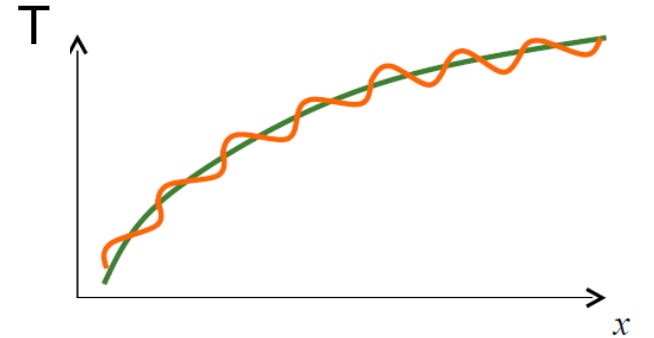
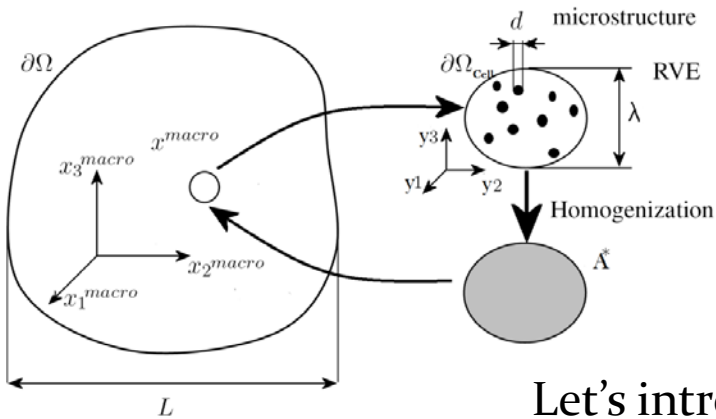
$$-k_m \nabla_z u_m \cdot \vec{n} = h [u_m - u_f] \text{ on } \Gamma_{m-f}$$

$$-k_m \nabla_z u_m \cdot \vec{n} = -k_f \nabla_z u_f \cdot \vec{n} \text{ on } \Gamma_{m-f}$$

$$u_\varepsilon \text{ periodic on } \partial\Omega_c$$

$h = 1 / Rtc$  The inverse of the thermal contact resistance between the matrix and the fibres is supposed to be uniform

# Multi-scale approach and asymptotic expansion: Principle



Let's introduce dimensionless variables :

$\mathbf{x}$  : **macroscopic** scale (composite)

$\mathbf{y}$  : **microscopic** scale (fibres)

$$y = z / l_c \quad \text{and} \quad x = z / L = \varepsilon y$$

→ Scaling ratio:  $\varepsilon = \lambda / L \ll 1$

The temperature field  $\mathbf{u}(\mathbf{z})$  is searched under the form of a multi-scale asymptotic expansion

$$u_\varepsilon(z) = u_0(x, y) + \varepsilon u_1(x, y) + \varepsilon^2 u_2(x, y) + O(\varepsilon^2)$$

## Variational formulation

Find  $u \in V$ , such that,  $\forall v \in V$  ( $V = H^1_{per}(\Omega_c)$ )

$$\int_{\Omega_c} \nabla_y v \cdot \tilde{k} \nabla_y u d\Omega + \int_{\Gamma_{m-f}} Bi(u_m - u_f)(v_m - v_f) d\Gamma = 0$$

$$\tilde{k}(y) = \begin{cases} 1, & \text{in } \Omega_m \\ \alpha & \text{in } \Omega_f \end{cases}, y \in \Omega_c$$

Dimensionless  
conductivity function

$$Bi = \frac{hl_c}{k_m} \geq 0$$

Dimensionless Biot  
number ( $l_c$  = cell size)

$$\alpha = k_f / k_m$$

Thermal contrast



# Multi-scale approach and asymptotic expansion (1)

- Combining heat conduction equations and asymptotic expansion
- Identifying the terms which have equal powers of  $\epsilon$

$$\begin{aligned} \epsilon^0 &\implies \begin{cases} u_0 \text{ est continue} \\ u_0(x, y) = u_0(x) \end{cases} \\ \epsilon^1 &\implies \text{pas d'information} \\ \epsilon^2 &\implies \begin{cases} 1 : \int_{\Omega} \nabla_x v_0 \cdot \tilde{k} \cdot (\nabla_x u_0 + \nabla_y u_1) = 0 \\ 2 : \int_{\Omega} (\nabla_y v_1 \cdot \tilde{k} \cdot (\nabla_x u_0 + \nabla_y u_1)) d\Omega + \int_{\partial\Omega_{f-m}} \lambda h (u_1^m - u_1^f) (v_1^m - v_1^f) = 0 \end{cases} \end{aligned}$$

To separate variables, we write:  $u_1(x, y) = -[\nabla_x u_0(x)]^t \cdot w(y)$

**Equation 1:**

$$\sum_{i=1}^3 \int_{\Omega} \nabla_x v_0 \cdot \tilde{k} (e_i - \nabla_y w_i) \frac{\partial u_0(x)}{\partial x_i} = 0$$

**Equation 2:**

$$\int_{\Omega} \left( \nabla_y v_1 \cdot \tilde{k} \frac{\partial u_0(x)}{\partial x_i} (e_i - \nabla_y w_i) \right) d\Omega + \int_{\partial\Omega_{f-m}} \lambda h (w_i^m - w_i^f) (v_1^m - v_1^f) \frac{\partial u_0(x)}{\partial x_i} = 0$$

The homogenized problem is obtained when  $\varepsilon \rightarrow 0$  :

**Equation 1**  $\rightarrow$  Macroscopic equation

$$\nabla_x \cdot (\tilde{k}^* \nabla_x u^0(x)) = 0, \text{ in } \Omega$$

**Equation 2**  $\rightarrow$  Microscopic equation

$$\int_{\Omega_c} (\nabla_y v_1 \cdot \tilde{k} (e_i - \nabla_y w_i)) dy + \int_{\partial\Omega_c} \lambda h (w_i^m - w_i^f) (v_1^m - v_1^f) ds = 0$$

$w_i$  is computed from the microscopic equation

$$\tilde{k}_{i,j}^* = \frac{1}{\text{meas}(\Omega_c)} \int_{\Omega_c} \tilde{k}(y) (e_j - \nabla_y w_i) d\Omega$$

$\tilde{k}^*$  : **effective thermal conductivity tensor** of the homogenized medium.

$\{e_i \in R^2, i = 1, 2\}$  = standard set of basis vectors

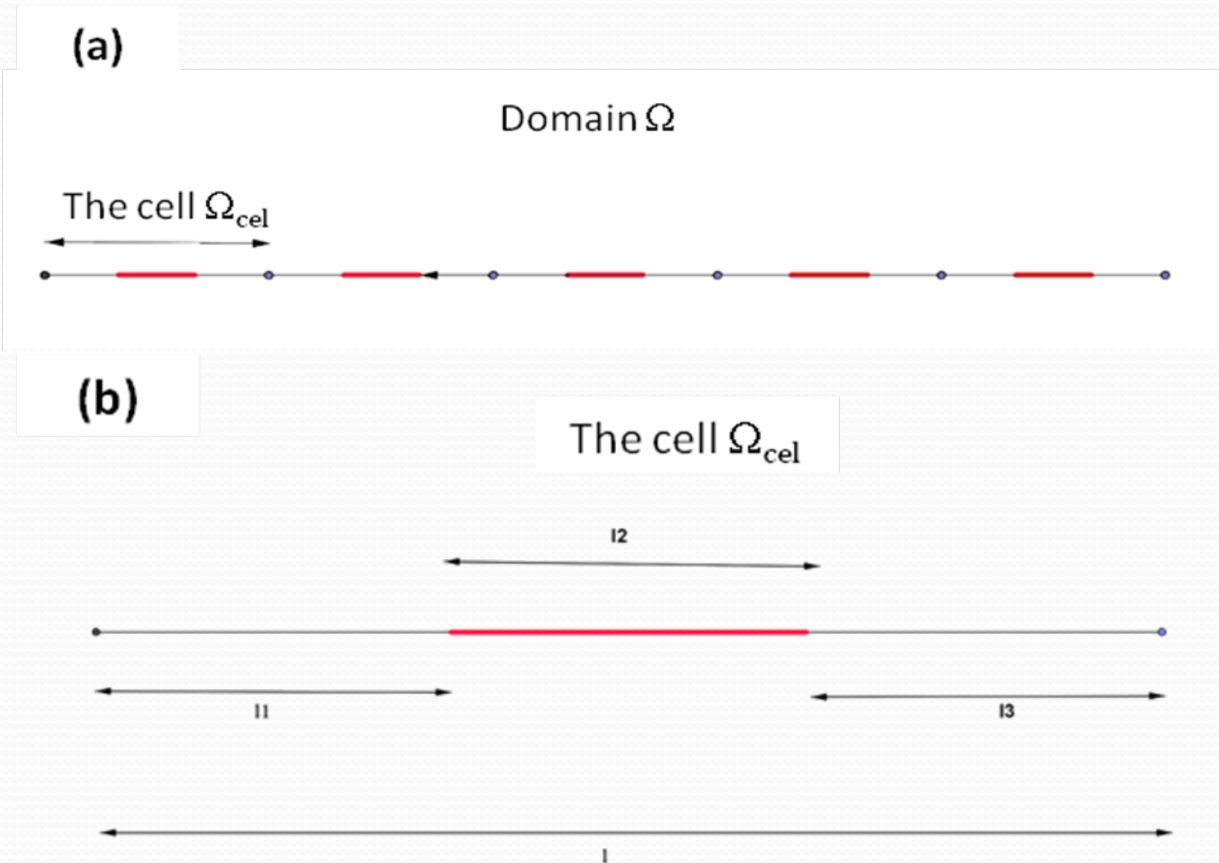
## Multi-scale approach and asymptotic expansion (3)

- The periodic homogenization method is valid in a more general 3-D anisotropic cell,
- Computations can be performed by taking the thermal conductivity of each phase as a symmetrical tensor, instead of the diagonal form considered here for simplicity.

$$k_p = \begin{bmatrix} k_{11,p} & k_{12,p} & k_{13,p} \\ & k_{22,p} & k_{23,p} \\ & & k_{33,p} \end{bmatrix}, p = m, f$$

# 3. NUMERICAL RESULTS- PERIODIC MEDIUM

## 1-D example



The exact value of the effective thermal conductivity of the homogenized medium is

$$k_{exact}^* = \frac{k_m}{(1 - \tau_f) + \tau_f / \alpha + 2 / Bi} \quad \text{with} \quad Bi = \frac{hl_c}{k_m} \geq 0$$

**Application:**

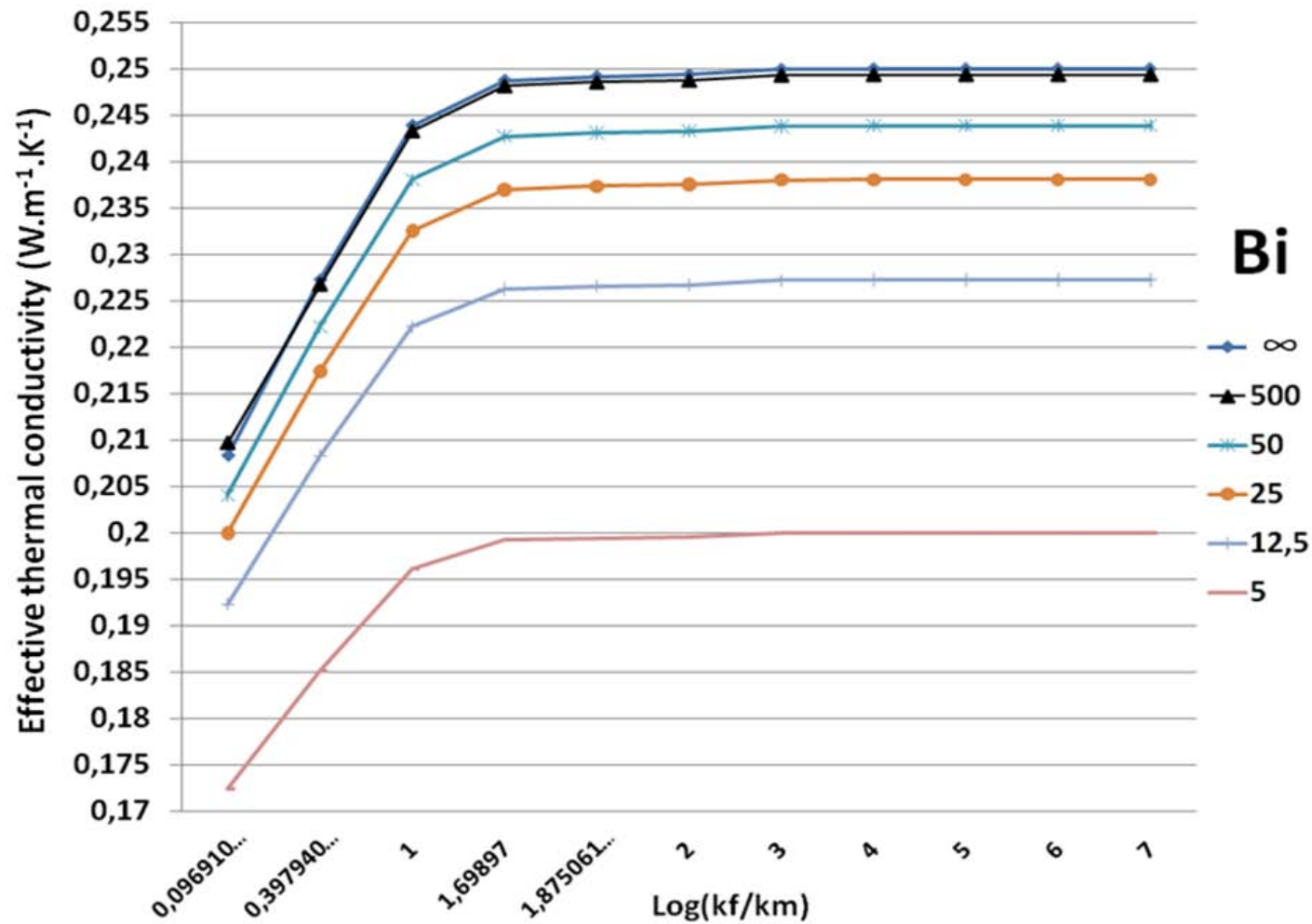
$$\tau_f = \frac{l_2}{l_1 + l_2 + l_3} = \frac{l_2}{l_c} = 0.2$$

$$\alpha = \frac{k_f}{k_m} = \frac{50}{1}$$

$Bi$	$k^*$	<i>exact value</i>
$10^4$	1.243	1.242
10	1.213	1.220
$10^{-3}$	$10^{-4}$	$10^{-4}$

$k^*$  is calculated from the expression presented previously

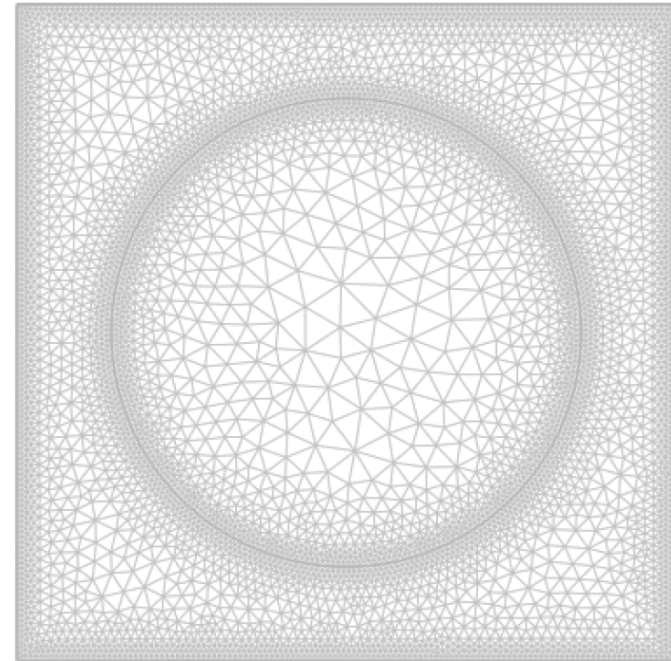
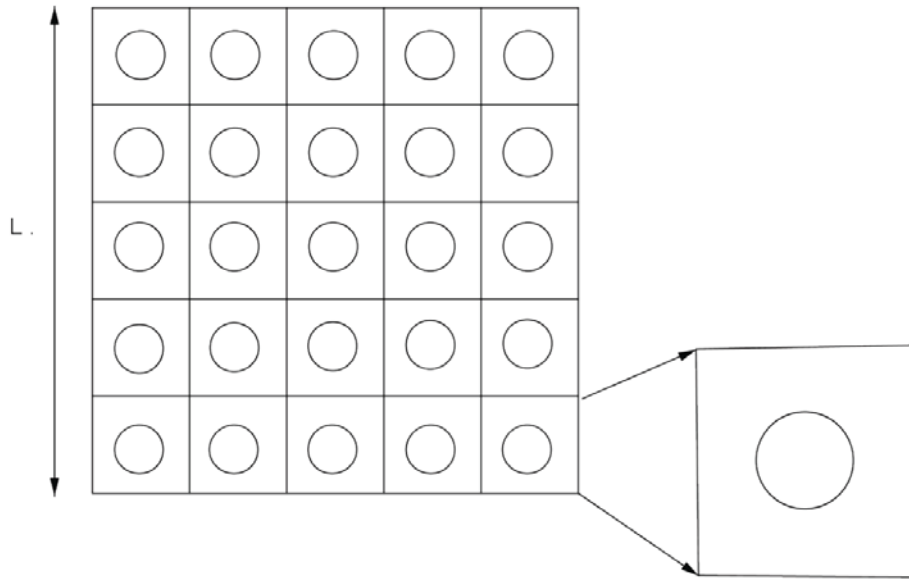
## Influences of $Bi$ and the contrast $\alpha$



$$Bi = \frac{hl_c}{k_m} \geq 0$$

$$\tau_f = \frac{l_2}{l_c} = 0.2$$

## 2-D example : Centered fibre



$$\tau_f = \frac{|\Omega_f|}{|\Omega_c|} = 0.3$$

$$\alpha = \frac{k_f}{k_m} = \frac{2}{1} = 2$$



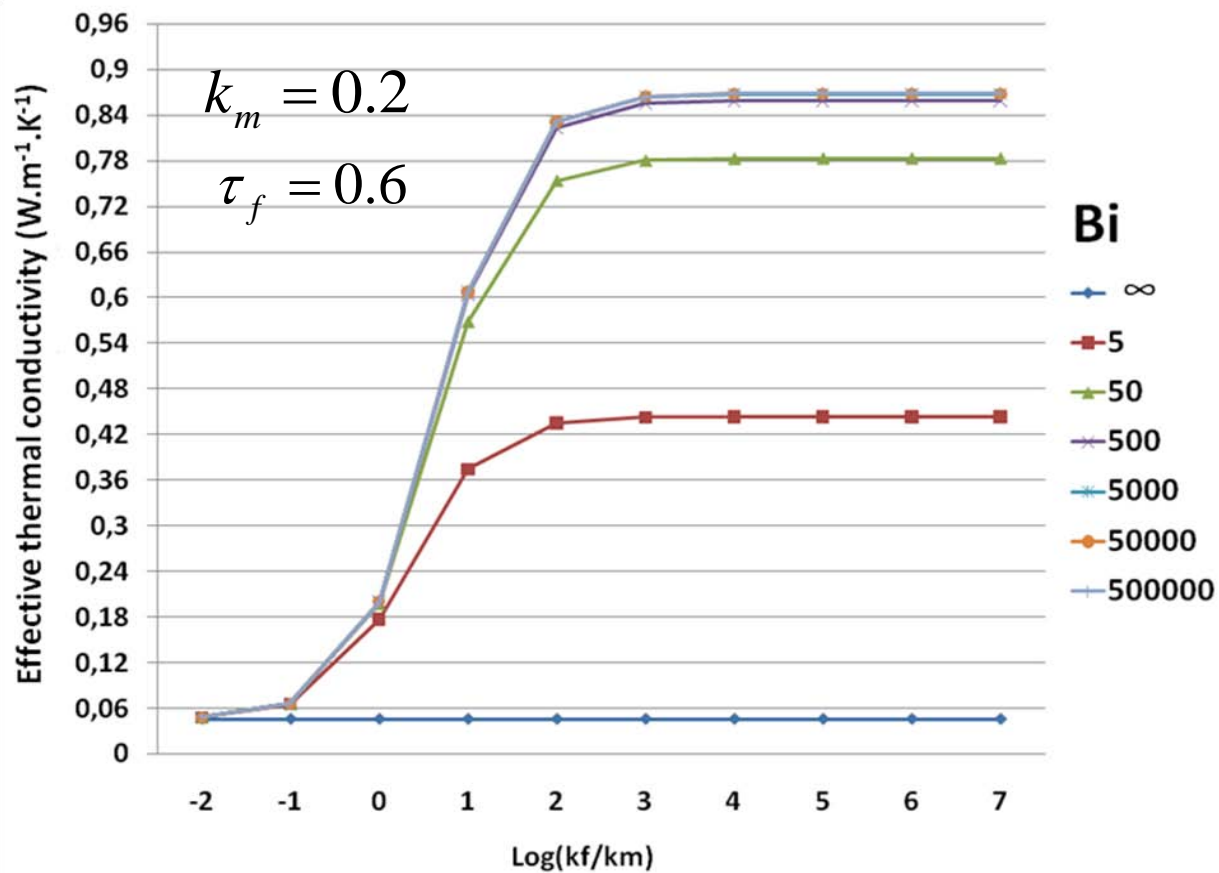


# Influences of $Bi$ and $\alpha$

$$\alpha = \frac{k_f}{k_m} = 50$$

$$\tau_f = 0.3$$

Effective conductivity (W.m <sup>-1</sup> .K <sup>-1</sup> )		
Bi	$k^*$	Literature <sup>(1)</sup>
10 <sup>-3</sup>	0.538	0.538
10 <sup>-1</sup>	0.578	0.572
1	0.825	0.815
10	1.490	1.474
10 <sup>2</sup>	1.776	1.768
10 <sup>5</sup>	1.813	1.812

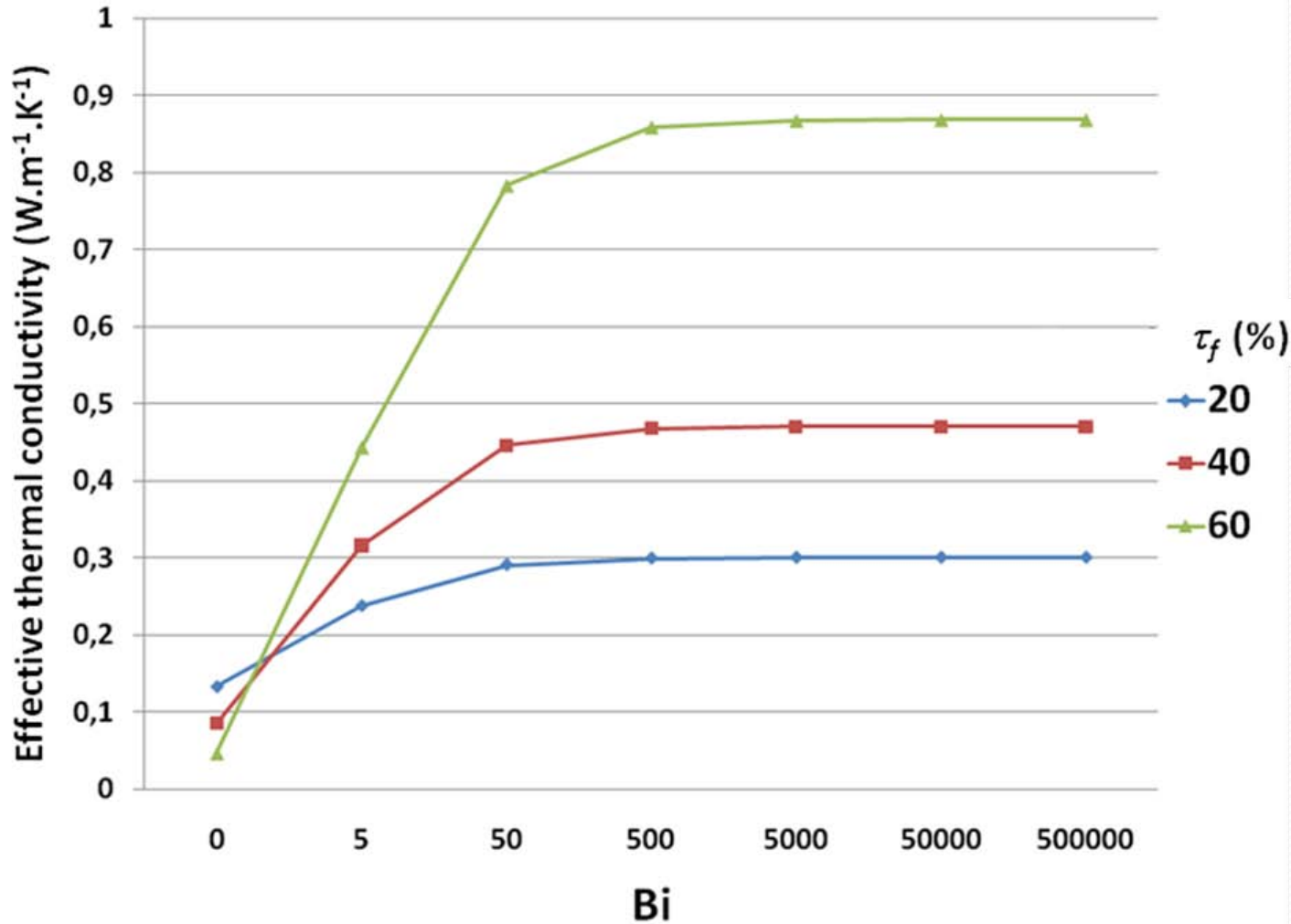


(1) R.P.A. Rocha, M.E. Cruz, Numerical Heat Transfer A, vol.39, pp 179-203, 2001





# Influences of $Bi$ and $\tau_f$



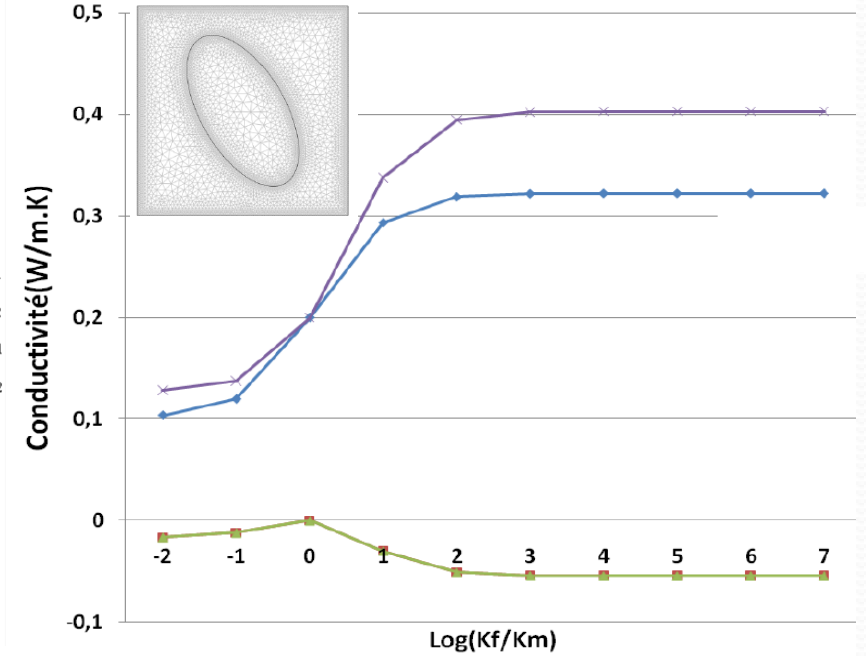
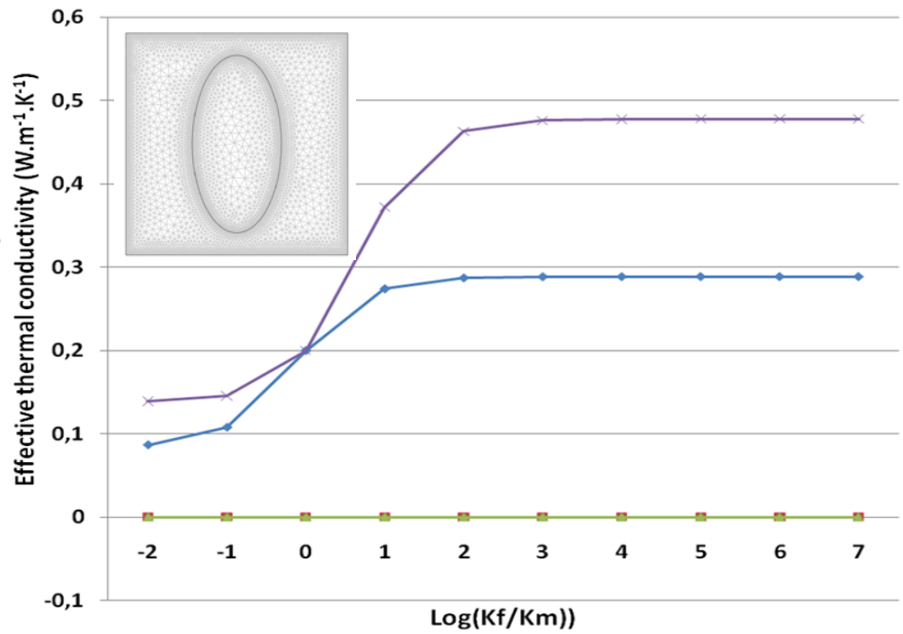
$$k_m = 0.2$$
$$k_f = 100$$

$$Bi = \frac{hl_c}{k_m} \geq 0$$



# 2-D example : Elliptic inclusion

➔ Orthotropic homogenized medium

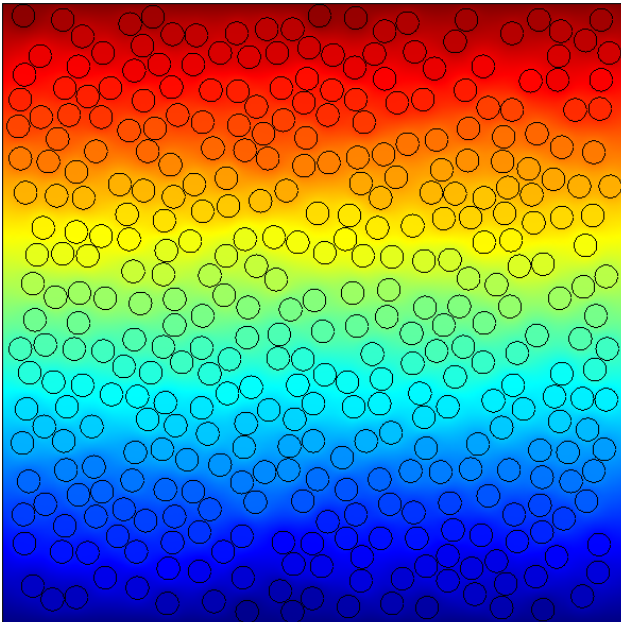


$$k_m = 0.2 \quad \tau_f = 0.3 \quad Bi = 5000$$

## 4. NON-PERIODIC MEDIUM: random structures

### DETERMINATION OF THE RVE SIZE

In a first step, square images of 2-D random structures are generated numerically . Their sizes are assumed to be large enough to apply the homogenization method.



Example: image size=167 x 167  $\mu\text{m}^2$   
(600 x 600 pixels<sup>2</sup>).

The mains parameters are

- the volume fraction ( $\tau_f = 0.4$ )
- the mean value of the diameter  $\langle d \rangle = 7\mu\text{m}$

The probability density of the random distribution is supposed to be uniform.

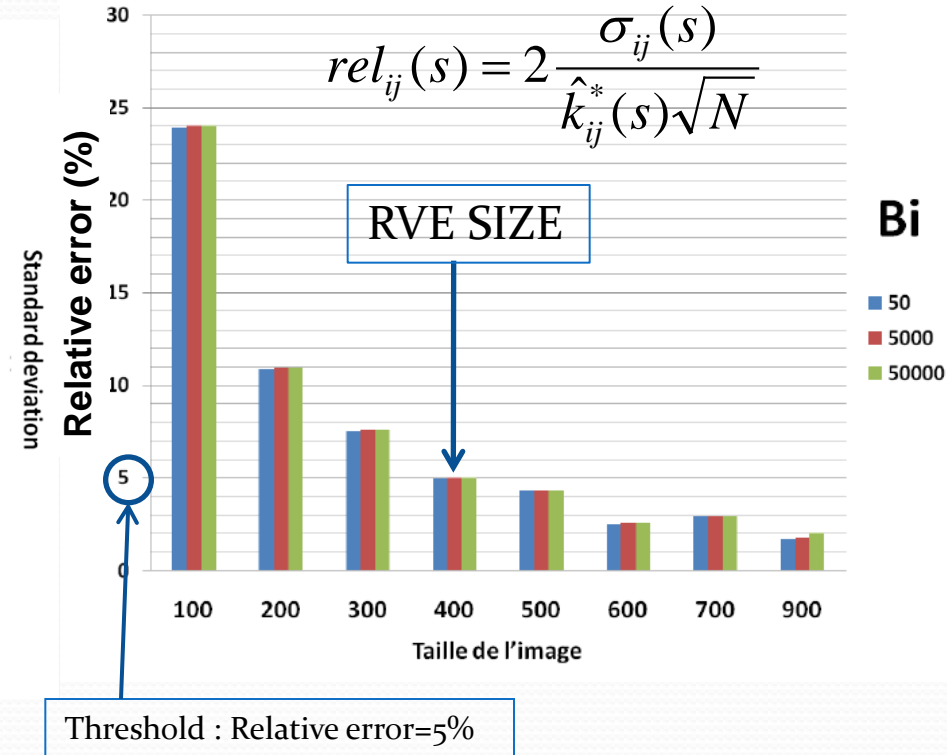
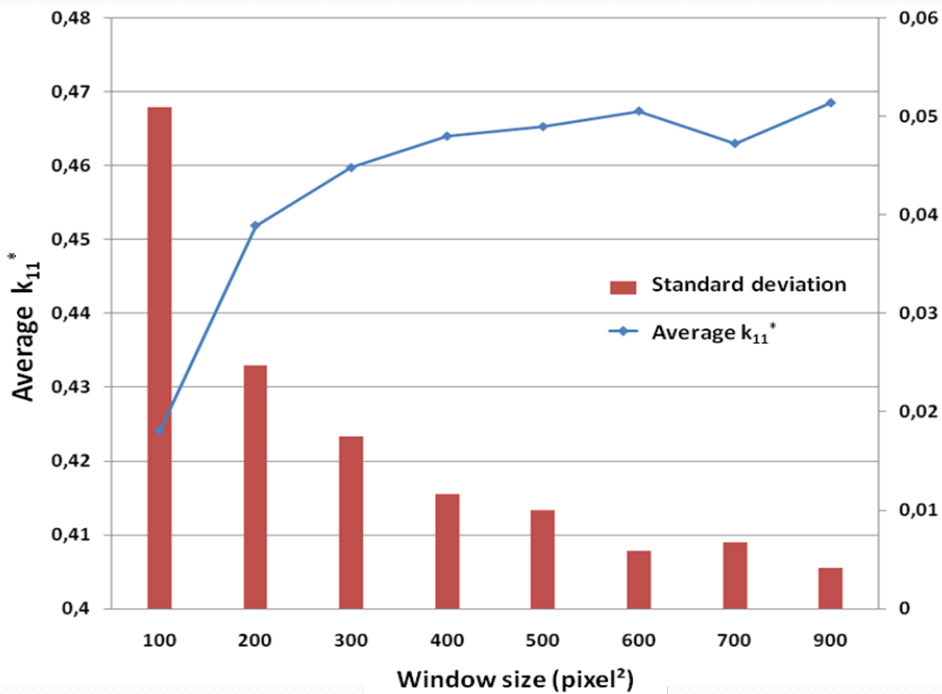
## STATISTICAL DETERMINATION OF THE RVE SIZE (1)

The **convergence analysis** consists in

- *dividing* the area  $s_{max}$  of an original image in a set of  $N$  sub-windows with same size  $s_N$ :  $N \times s_N = s_{max}$ ,
- *computing* the effective thermal conductivity tensor  $k_{ij}^*(s_p)$  ( $p = 1, 2, \dots, N$ ) for each of these set of sub-windows, assuming periodic conditions ,
- performing statistical analysis on each set of windows, to get
  - the mean value  $\hat{k}_{ij}^*(s_N)$
  - and the standard deviation  $\sigma_{ij}(s_N)$  and the associated relative error for each component of the effective tensor, as a function of the size  $s_N$  ,
- *repeating* the computations for different values of  $N$ .

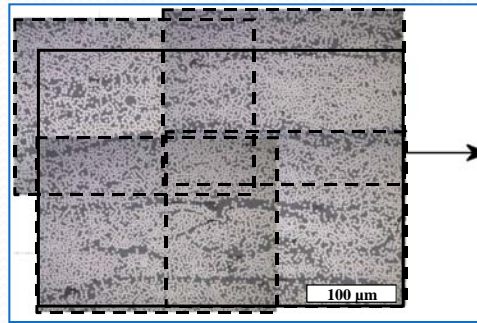
## STATISTICAL DETERMINATION OF THE RVE SIZE (2)

$$k_f = 10 \text{ W/m.K}, k_m = 0.2 \text{ W/m.K}, \tau_f = 0.4, Bi = 5$$

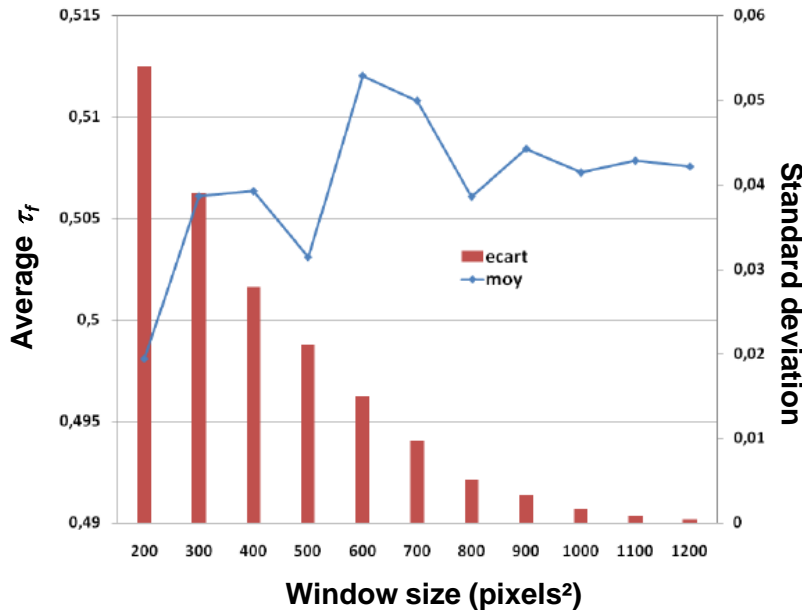


The RVE size associated to  $k^*$  for the random structure is  $110 \times 110 \mu\text{m}^2$  ( $400 \times 400$  pixels<sup>2</sup>) for a threshold relative error = 5%

# 5. NON-PERIODIC MEDIUM: Real unidirectional (UD) composite sample



$$\tau_f = 0.514$$

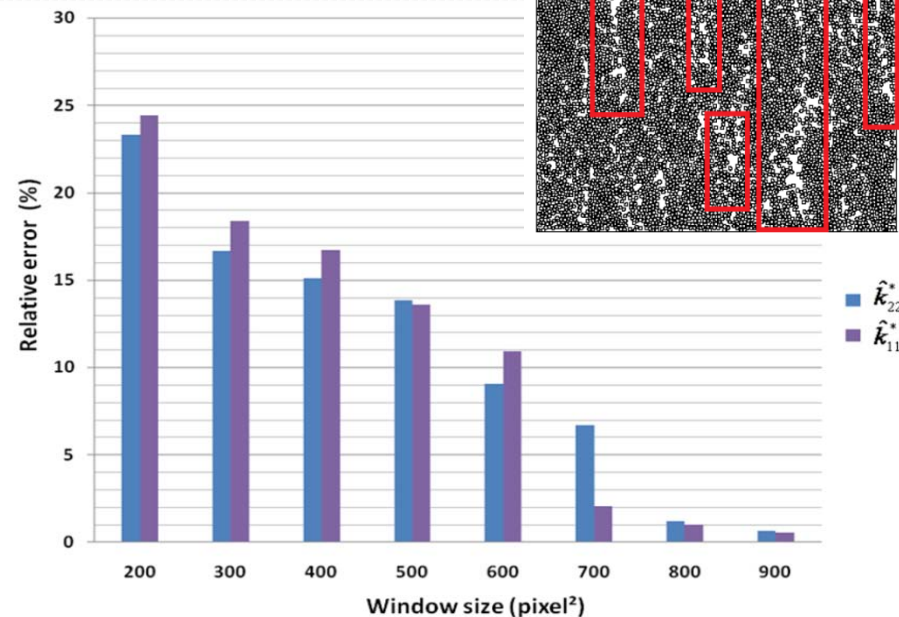
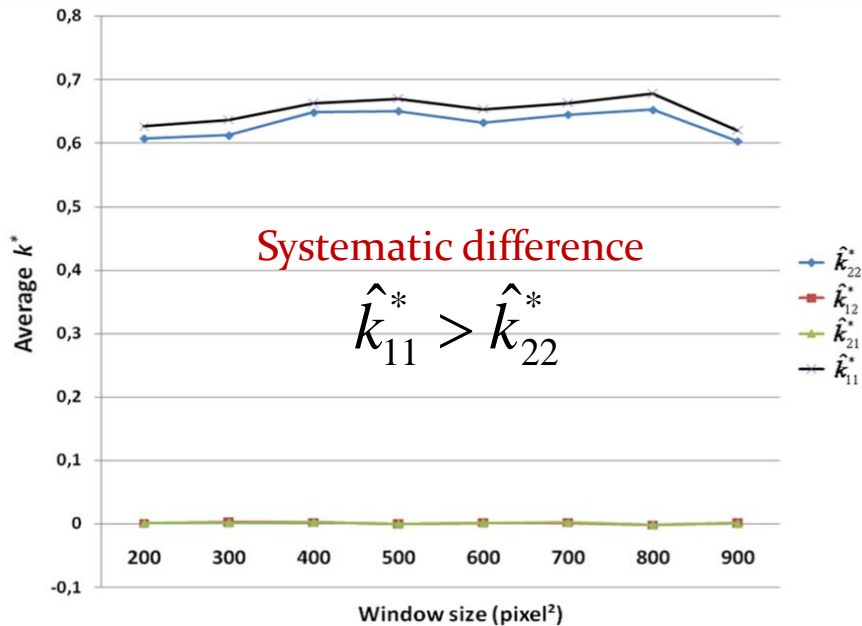
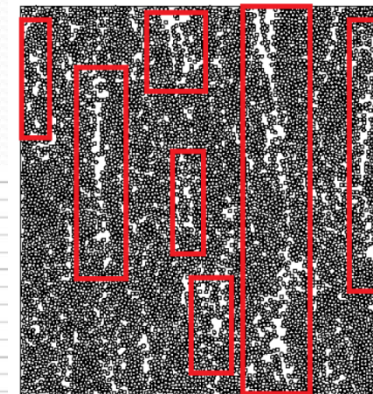


The RVE size associated to  $\tau_f$  for a real UD composite is 195 x 195  $\mu\text{m}^2$  (700 x 700 pixels<sup>2</sup>) for a threshold relative error = 5%



## RVE SIZE FOR THERMAL CONDUCTIVITY (UD composite)

$$k_f = 10 \text{ W/m.K}, k_m = 0.2 \text{ W/m.K}, \tau_f = 0.514, Bi=5$$



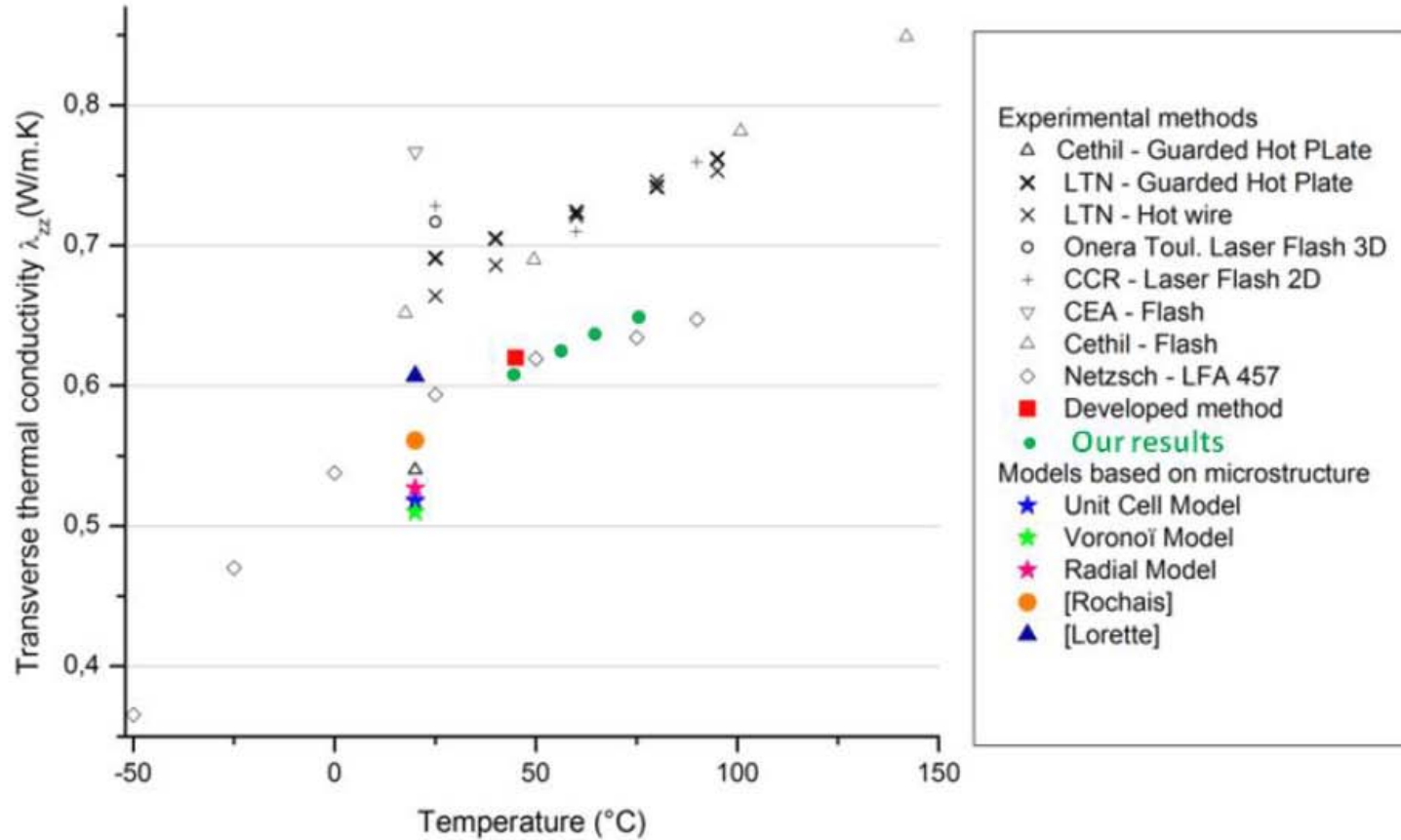
$$RVE = \max (RVE(k_{11}^*), RVE(k_{22}^*))$$

The RVE size associated to  $k^*$  for the real UD composite = 220 x 220  $\mu\text{m}^2$  (800 x 800 pixels<sup>2</sup>) for a threshold relative error = 5%

## 6. CONCLUSIONS

- The periodic homogenization theory is well suited for the determination of the effective thermal conductivity tensor of composite materials, like UD carbon-epoxy
- The method is easily implemented by using a finite element software (2-D structures)
- The influences of the volume fraction of the dispersed phase, of the thermal contrast and of the thermal contact are readily analyzed
- The numerical algorithm was extended to random structures and statistical analysis leads to the estimation of the RVE size.
- For real UD composite micrographs, a weak orthotropic behavior was observed. The values of effective conductivity are close to those calculated from a random structure (same  $\alpha$ ,  $\tau_f$ ).





## Cross-bench SFT, Toulouse 2005